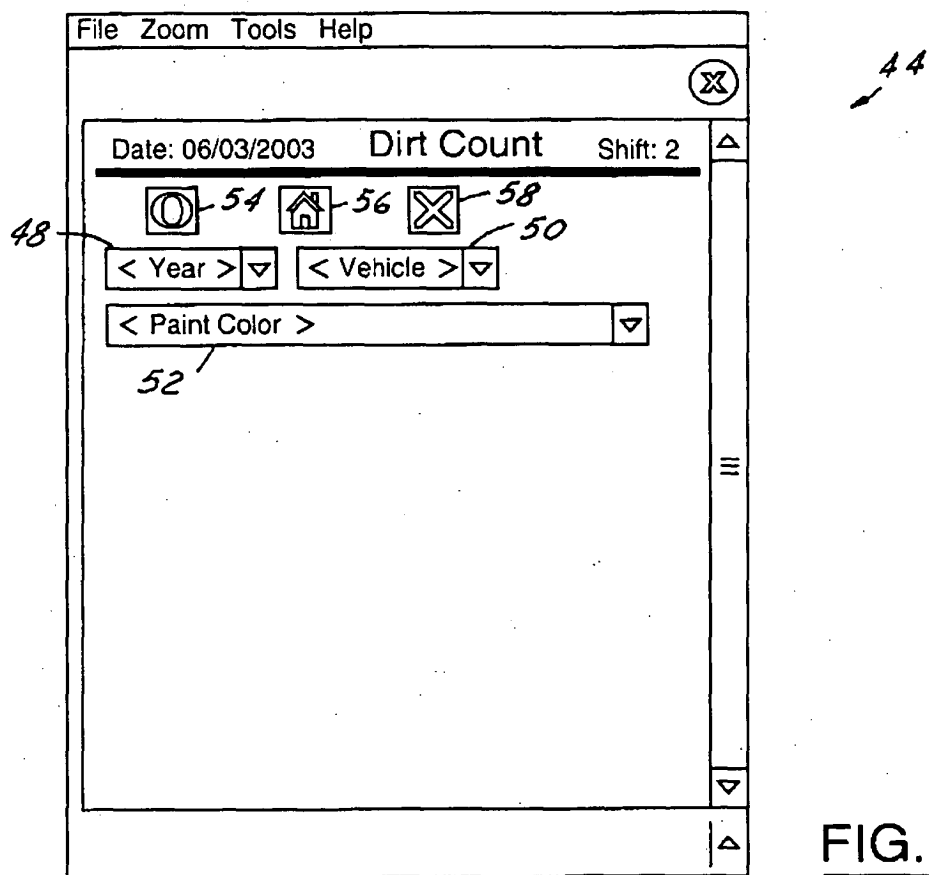
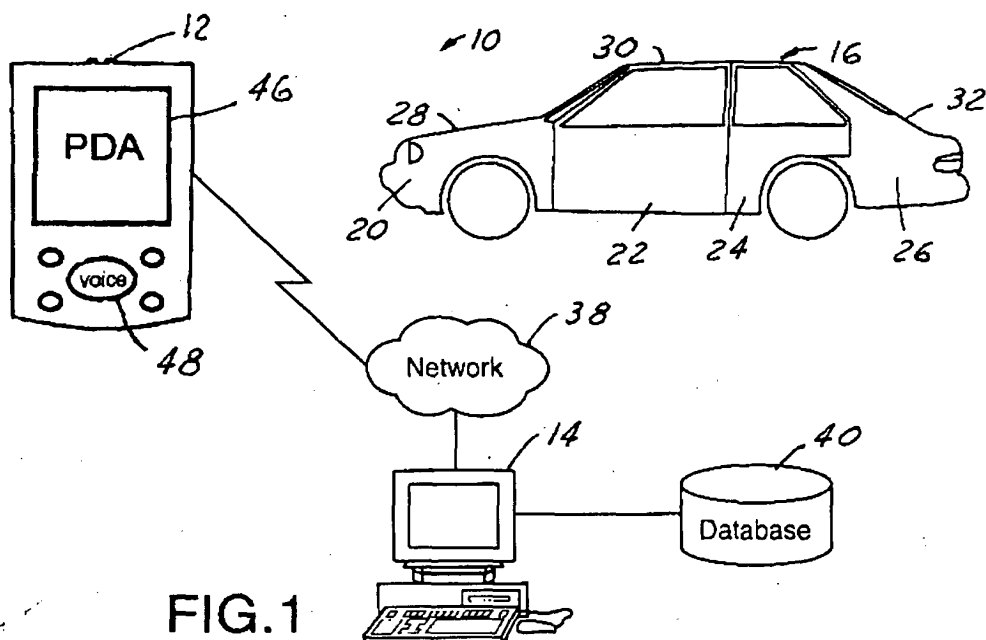


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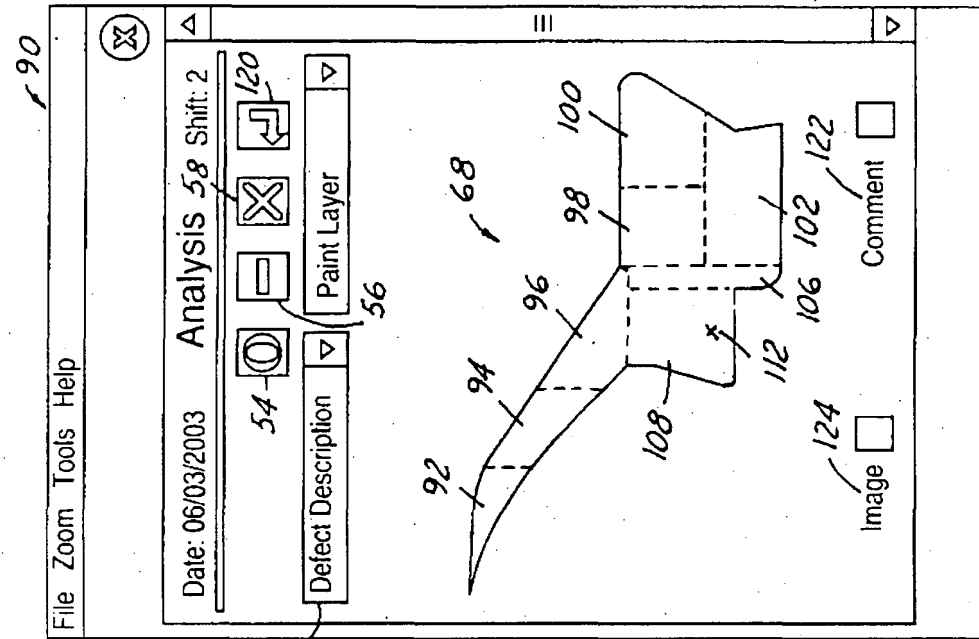


FIG. 3

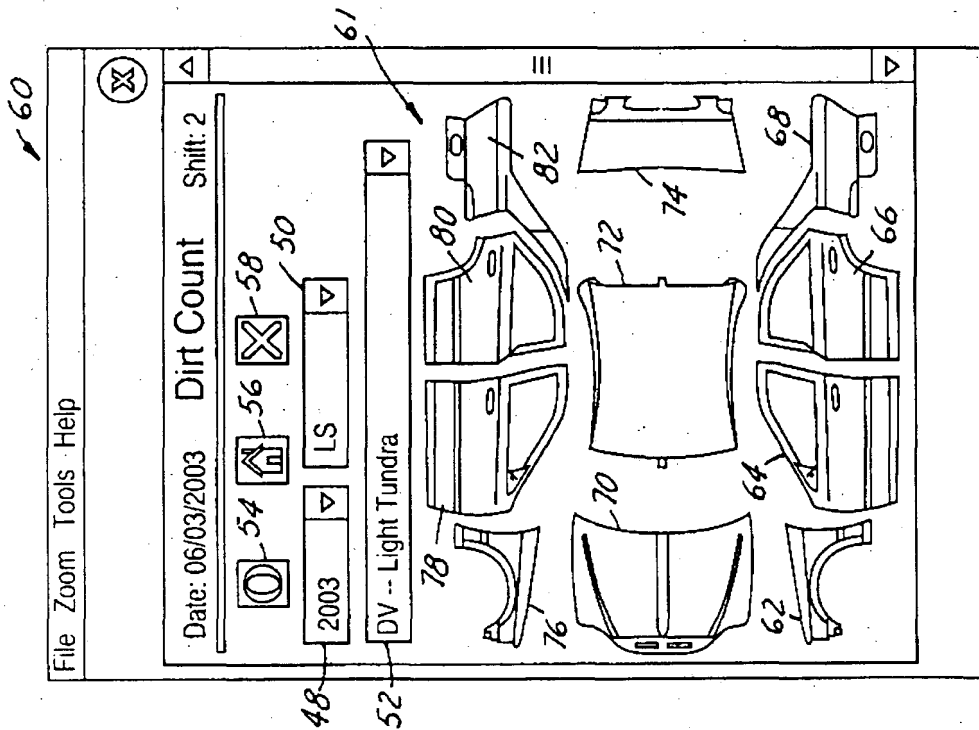


FIG. 4

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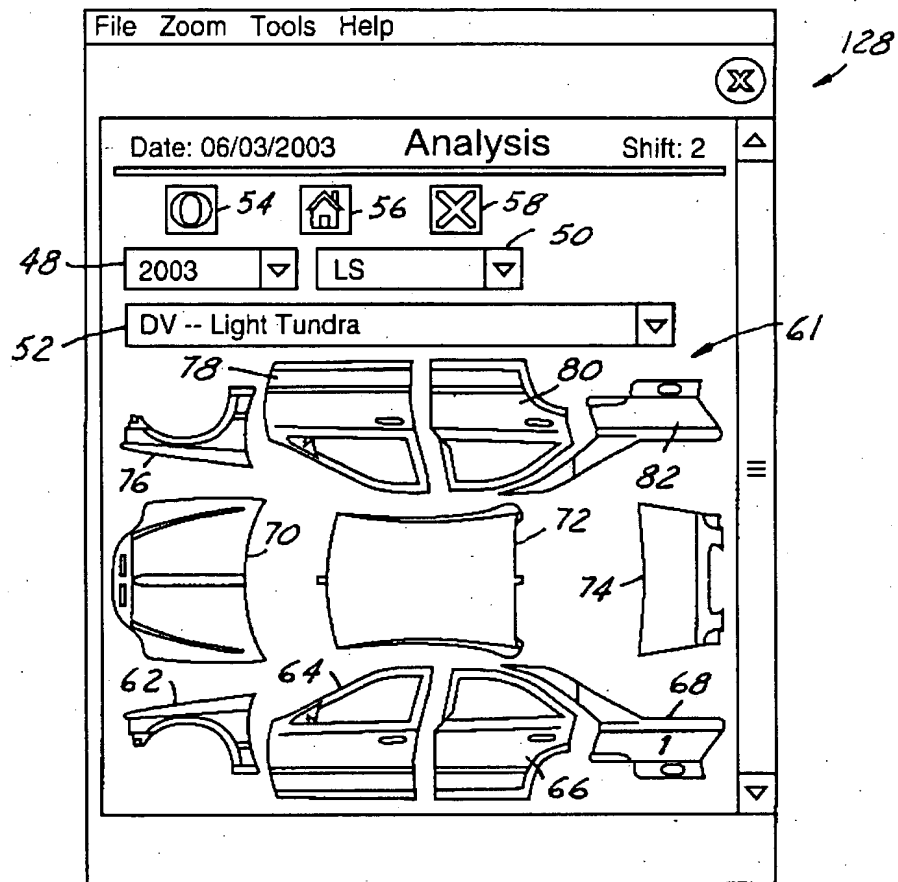


FIG. 5

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File Edit View Favorites Tools Help			
Back Search Favorites History			
Address Go Links »			

158	Monthly Tasks		Last Done	Done By
	Voice of the Customer			
	VRT Review			
140	Daily Tasks	144	Last Done	Done By
	Internal Quality Indicators		06-02-2003	TMANNNS
	Data Collection	<input checked="" type="checkbox"/>	06-02-2003	TMANNNS
	Charting/Analysis	<input checked="" type="checkbox"/>		
	Defect Actions			
142	Material Reference		Last Done	Done By
	Dirt Team			
	Defect Library			
	Reaction / Containment Plans			
	Control Plans			
	Maintenance Actions			

FIG.6

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FIG. 7

Analysis Daily Tasks	Last Done	Done By
ECoat Before Scuff Chart	06-02-2003	TMANNS
Prime Before Scuff Chart	06-02-2003	TMANNS
PRime After Scuff Chart		
Top Coat-All Booths Chart	06-02-2003	TMANNS
Top Coat Booth 1 Chart	06-02-2003	TMANNS
Top Coat Booth 2 Chart	06-02-2003	TMANNS
After Polish Chart	06-02-2003	TMANNS
Dirt By Layer Pareto		
Dirt By Body Portion Pareto		
Analysis Weekly Tasks		
Dirt Defect Type by Layer Pareto		
Dirt Overlay		

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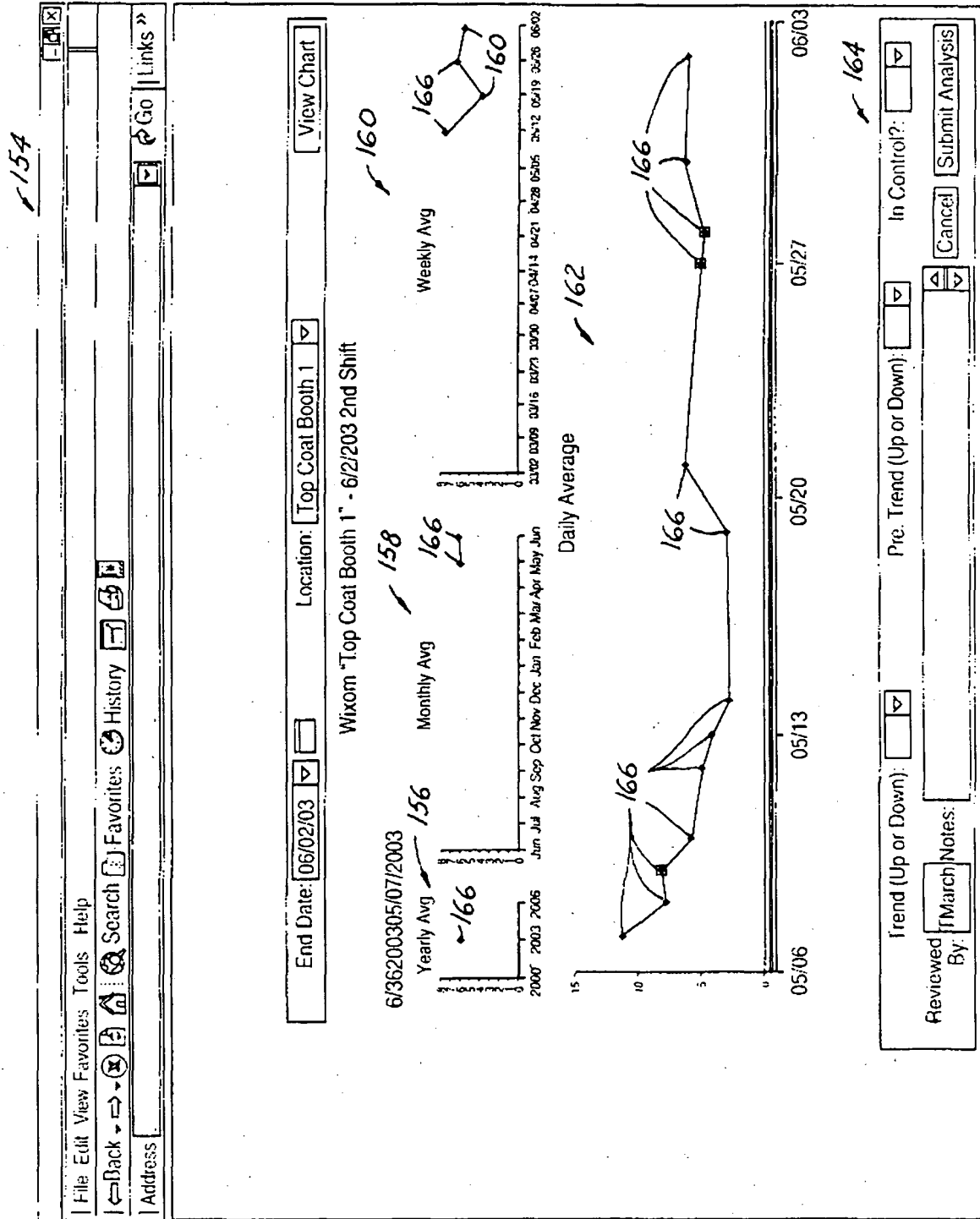


FIG. 8

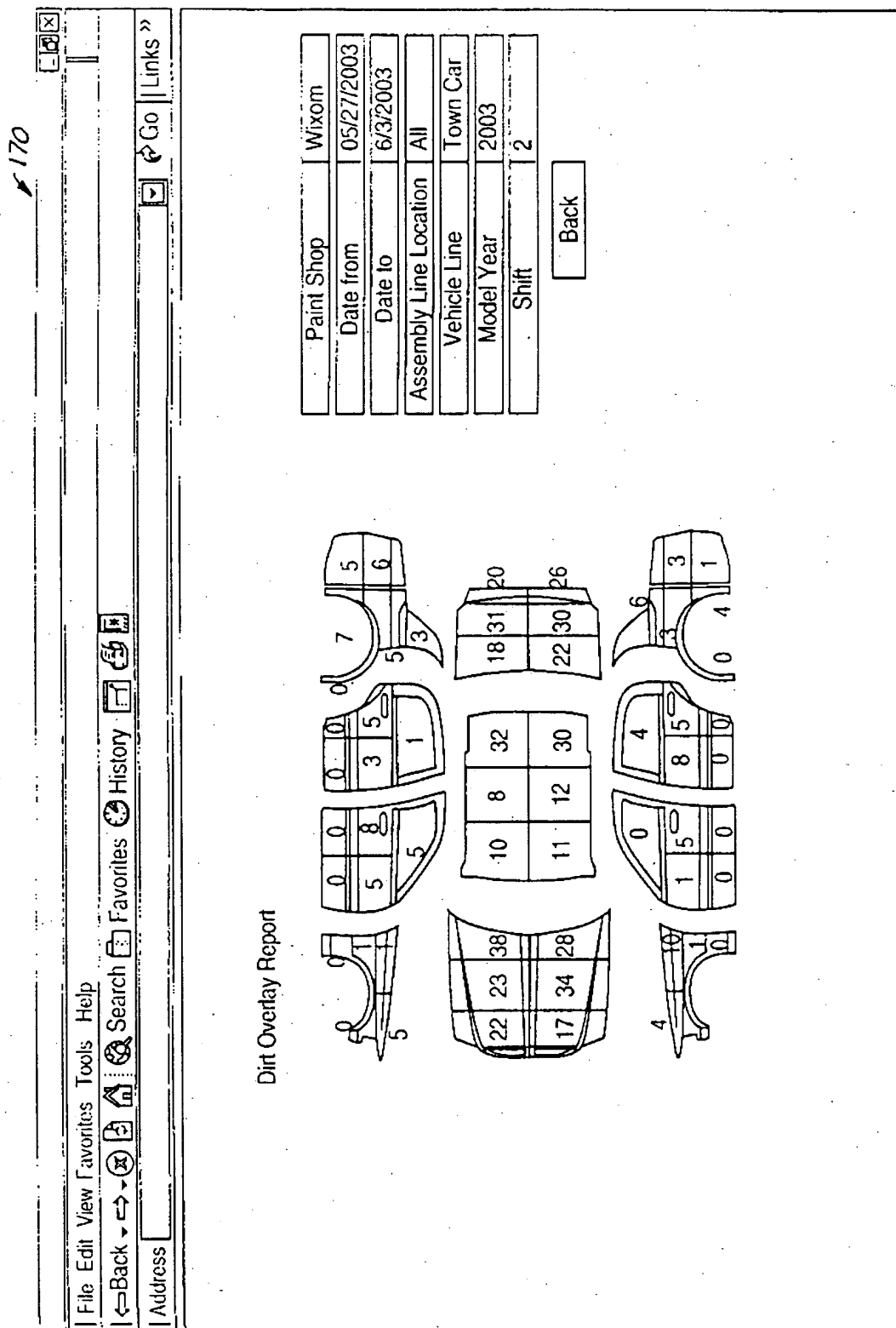


FIG. 9

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File Edit View Favorites Tools Help
Back Forward Stop Search History Favorites
Address

Start Dt: 5/28/2003
End Dt: 6/3/2003

Location:	All Locations Top Coat All booths ECoat Before Scuff Prime Before Scuff Prime After Scuff	Layer:	ALL Layers E-Coat Prime Base-Coat Clear-Coat
Model Year	2002 2003 2004	Refresh Vehicle	ALL LS T_Bird Town Car
Refresh Color	ALL AQ - Arizona Beige CC BQ - Lt. Parchment Gold CC CQ - Coral CX - Dark Shadow Grey	Defect Type:	ALL Anti-chip split B/C split Braze Balls Carbon
Body Portion:	ALL DECK HOOD L/APILAR L/FENDER		

Generate Report
Back to Adhoc Reports Menu

FIG.10